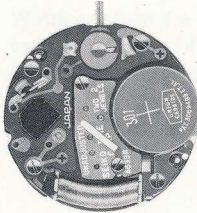
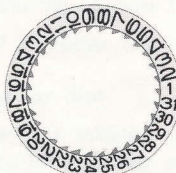
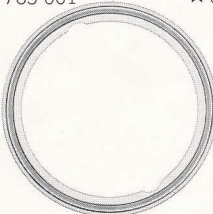


Calibre No.	Jewels	Style Name
4633A	2j	QUARTZ 4004
 		Characteristics Casing diameter : 26.00 ϕ mm Maximum height : 5.12 mm Frequency of quartz crystal oscillator : 32,768Hz (Hz=Hertz Cycle per second) Driving system : Step motor system (2 poles) Regulation system : Trimmer condenser Second-setting device Calendar (day & date) Instant setting device for day & date calendar Bilingual change-over system for day of week Battery life indicator : Second hand moves in two-second interval.
 122 019  131 062  224 027  225 022  231 025  241 031  261 006  271 022  282 014  354 040  ☆357 007  383 004  384 012  388 003  391 013  ☆397 014  486 002  495 001  495 002  556 010  560 002  701 004  706 003  719 002  763 001  ☆801 041  802 014  808 017  817 010  868 008  ☆870 357  ☆884 050  963 002  ☆998 250  ☆999 250  4001 044  4002 005  4146 003  4216 022  4239 010  4242 038  4242 047  4270 011  U.C.C.301  011 541  012 440  012 441  012 713  013 975  017 060  017 061  017 062  017 063  017 064  017 065  017 067  017 068  017 069  017 071 2/1		

☆⇨ Please see remarks on the next reverse page.

Calibre No. 4633A		Jewels 2j	Style Name QUARTZ 4004
PART NO.	PART NAME	PART NO.	PART NAME
122 019	Center wheel bridge	017 064	Tube for circuit block screw A
131 062	Third wheel bridge	017 065	Tube for circuit block screw B
224 027	Center wheel	017 067	Tube for setting lever spring screw
225 022	Cannon pinion	017 068	Tube for date dial guard screw A
231 025	Third wheel & pinion	017 069	Tube for date dial guard screw B
241 031	Fourth wheel & pinion	017 071	Date driving wheel pin
261 006	Minute wheel	U.C.C.301	Silver oxide battery
271 022	Hour wheel		
282 014	Clutch wheel		
354 040	Winding stem		
☆357 007	Winding stem		
383 004	Setting lever		
384 012	Yoke		
388 003	Setting lever spring		
391 013	Second-setting lever		
☆397 014	Lever for unlocking stem		
486 002	Clutch wheel guard		
495 001	Spacer A for third wheel bridge		
495 002	Spacer B for third wheel bridge		
556 010	Date finger		
560 002	Friction spring for fourth wheel & pinion		
701 004	Fifth wheel		
706 003	Sixth wheel & pinion		
719 002	Day corrector		
763 001	Second setting transmission lever		
☆801 041	Date dial		
☆801 050	Date dial		
802 014	Date driving wheel		
808 017	Date dial guard		
817 010	Intermediate date wheel		
868 008	Day finger		
☆870 357	Day star with dial disk		
☆884 050	Holding ring for dial		
963 002	Snap for day star with dial disk		
☆998 250	Indicator wheel		
☆999 250	Indicator wheel spring		
4001 044	Circuit block		
4002 005	Coil block		
4146 003	Step rotor		
4216 022	Insulator for battery		
4239 010	Rotor stator		
4242 038	Plus terminal A of battery connection		
4242 047	Plus terminal B of battery connection		
4270 011	Battery connection		
011 541	Lower hole jewel for step rotor		
011 541	Upper hole jewel for step rotor		
012 440	Coil block screw (Screw for plus terminal A of battery connection)		
012 440	Circuit block screw		
012 441	Center wheel bridge screw		
012 441	Third wheel bridge screw (Screw for plus terminal B of battery connection)		
012 441	Date driving wheel screw		
012 441	Date dial guard screw A		
012 713	Date dial guard screw B		
012 713	Yoke spring holder screw		
013 975	Eccentric dial pin		
017 060	Tube for center wheel bridge screw		
017 061	Tube for third wheel bridge screw A		
017 062	Tube for third wheel bridge screw B		
017 063	Tube for coil block screw		

☆⇒ Please see remarks on the reverse page.

Part numbers in light letters are not shown in photos.

Calibre No.	4633A	Jewels	2j	Style Name	QUARTZ 4004
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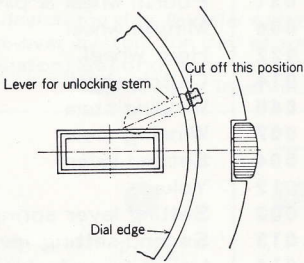
Remarks :

Winding stem (☆357 007)
Indicator wheel (☆998 250)
Indicator wheel spring (☆999 250) } Used only for the models with rotating dial ring.

Lever for unlocking stem

☆397 014.....Used for the one-piece or square type water-resistant case.
Adjust the length of the unlocking stem lever by cutting the tail on the position marked arrow, which should be exposed on the case face, as shown in the illustration.

Movement in the case dial upside



Date dial

☆801 041(Black figures on white background).....Used when both the crown and the calendar frame are located at **3** o'clock position.

☆801 050(White figures on black background).....Used when both the crown and the calendar frame are located at **3** o'clock position.

If any other type of date dial is required, specify ① Cal No. ② jewels ③ the crown position ④ the calendar frame position and ⑤ Dial No.

Day star with dial disk

☆870 357(English ↔ Spanish, black figures on white background).....Used when both the crown and the calendar frame are located at **3** o'clock position.

If any other type of day star with dial disk is required, specify the number printed on the disk.

Holding ring for dial

The type of a holding ring for dial is determined based on the design of cases and dials.
Check the case number and refer to **"SEIKO Quartz Casing Parts List"** to choose an appropriate holding ring for dial.